

## ABSTRACT

The Influence of  $\text{MgCl}_2$  in the temperature  $145^\circ\text{C}$  to stress corrosion crack the steel  
AISI 1045

By

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Stress corrosion cracking of AISI 1045 was examined in the chloride environment at  $145^\circ\text{C}$  for a priods of 10 days. A specimen before bending was carried out by both tension and micro-Vickers hardness tests. In addition, microstructure, fractograph and chemical composition of a specimen after corrosion tests was characterized by Optical microscope (OM), SEM and EDS, respectively.

The tensile strenght of the steel is about  $\sigma_u = 461.5 \pm 10,03$  MPa,  $\sigma_y = 320,00 \pm 5,99$  MPa and the elongation is about  $e = 33.95 \pm 2,31$  %. The hardness of the steel before U-bend is about  $165,34 \pm 2,73$  HVN and after U-bend process is about  $175,92 \pm 1,67$  VHN (tension region) and  $176,35 \pm 1,83$  VHN (compression region). The propagation of crack ( $0,0173$  mm/h) in the longitudinal direction was faster than the propagation of crack in the transversal direction ( $0,00917$  mm/h ). The branched trangranular crack is most dominantly found in the region of tension residual stress, whereas the intergranular crack is found through of a spesimen thickness region with dimple morphology. EDS results show that both oxygen and chloride were detected on the surface fracture as a corrosion product. However, stress corrosion cracking was dominantly formed by diffusion towards of chloride ions into of grain structure of the steel and caused Fe-atoms segregation.

Key words : AISI 1045, stress corossion cracking, chloride ions, trans/intergran

