

## **ABSTRAK**

### **PRARANCANGAN PABRIK EPIKLOROHIDRIN DARI DIKLOROHIDRIN DAN NATRIUM HIDROKSIDA KAPASITAS 16.000 TON/TAHUN (Perancangan Menara Distilasi (MD-301))**

**Oleh**  
**DELIANA SARI SORMIN**

Prarancangan pabrik epiclorohidrin dari diklorohidrin dan natrium hidroksida dengan kapasitas 16.000 ton/tahun akan didirikan di Kawasan Industri Cilegon, Banten diatas tanah seluas 20.540 m<sup>2</sup>. Epiklorohidrin dalam industri kimia digunakan untuk memproduksi resin epoksi, sintetis gliserin, surfaktan, elastomer dan lain-lain. Bahan baku berupa diklorohidrin sebanyak 3.145,80 kg/jam diperoleh dari PT. Jinan Finer Chemical.Co.,Ltd, Cina dan natrium hidroksida sebanyak 934,13 kg/jam diperoleh dari PT. Asahimas Chemical Cilegon.

Jumlah karyawan sebanyak 126 orang dengan bentuk perusahaan adalah Perseroan Terbatas (PT) menggunakan struktur organisasi *line* dan *staff*. Dari analisis ekonomi diperoleh:

|   |                      |
|---|----------------------|
| <i>Fixed Capital Investment (FCI)</i>                     | = Rp 562.168.439.812 |
| <i>Working Capital Investment (WCI)</i>                   | = Rp 99.206.195.261  |
| <i>Total Capital Investment (TCI)</i>                     | = Rp 661.374.635.073 |
| <i>Break Even Point (BEP)</i>                             | = 54%                |
| <i>Shut Down Point (SDP)</i>                              | = 38%                |
| <i>Pay Out Time after Taxes (POT)<sub>a</sub></i>         | = 2,57 tahun         |
| <i>Return on Investment after Taxes (ROI)<sub>a</sub></i> | = 24 %               |
| <i>Discounted cash flow</i>                               | = 33,29%             |

Mempertimbangkan paparan di atas, sudah selayaknya pendirian pabrik *epichlorohydrin* ini dikaji lebih lanjut, karena merupakan pabrik yang menguntungkan dan mempunyai masa depan yang baik.

## **ABSTRACT**

### **PRE DESIGN OF EPICHLOROHYDRIN PLANT FROM DICHLOROHYDRIN AND SODIUM HYDROXIDE CAPACITY 16,000 TON/YEAR (Design Distillation Columns (MD-301))**

**By**

**DELIANA SARI SORMIN**

Pre-design of an epichlorohydrin factory from dichlorohydrin and sodium hydroxide with a capacity of 16,000 tonnes/year will be established in the Cilegon Industrial Area, Banten on a land area of 20,540 m<sup>2</sup>. Epichlorohydrin in the chemical industry is used to produce epoxy resins, synthetic glycerin, surfactants, elastomers and others. The raw material in the form of dichlorohydrin amounting to 3,145.80 kg/hour was obtained from PT. Jinan Finer Chemical.Co., Ltd, China and 934.13 kg/hour of sodium hydroxide obtained from PT. Asahimas Kimia Cilegon.

The number of employees is 126 people with the company form being a Limited Liability Company (PT) using a line and staff organizational structure. From the economic analysis it is obtained:

|   |                      |
|---|----------------------|
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Considering the explanation above, it is appropriate to study the establishment of this epichlorohydrin factory further, because it is a profitable factory and has a good prospect.