

## **ABSTRAK**

### **PRARANCANGAN PABRIK ALPHA-TERPINEOL DARI A-PINENE DAN AIR DENGAN KAPASITAS 36.000 TON/TAHUN (Perancangan Reaktor (RE-201))**

**Oleh**

**RISKY WULANDARI**

Pabrik Alpa-Terpineol akan didirikan di Pemalang, Jawa Tengah. Kapasitas produksi pabrik ini direncanakan sebanyak 36.000 ton/tahun, dengan waktu operasi 24 jam/hari, 330 hari/tahun. Kebutuhan bahan baku untuk menghasilkan produk sebanyak 36.000 ton sebanyak 7.098,677 kg/jam, air sebanyak 2.369,542 kg/jam, dan katalis asam kloroasetat sebanyak 677,710 kg/jam. Pabrik Alpa-Terpineol berbentuk Perseroan Terbatas (PT) dengan jumlah karyawan sebanyak 170 orang.

Berdasarkan analisis ekonomi diperoleh:

<b>Fixed Capital Investment (FCI)</b>	= Rp 968.234.696.497
<b>Working Capital Investment (WCI)</b>	= Rp 170.864.946.440
<b>Total Capital Investment (TCI)</b>	= Rp 1.139.099.642.938
<b>Break Even Point (BEP)</b>	= 42 %
<b>Shut Down Point (SDP)</b>	= 29 %
<b>Pay Out Time after taxes (POT)a</b>	= 1,51 tahun
<b>Return on Investment before taxes (ROI)b</b>	= 59,65 %
<b>Return on Investment after taxes (ROI)a</b>	= 47,72 %
<b>Interest Rate of Return (IRR)</b>	= 14,03 %

Berdasarkan paparan diatas, pabrik Alpa-Terpineol ini dikaji lebih lanjut karena pendirian pabrik ini menguntungkan dan memiliki prospek yang baik.

Kata Kunci: Alpa-Pinene, Air, Asam Kloroasetat, Alpa-Terpineol, Ekonomi

## ABSTRACT

### MANUFACTURING OF ALPHA-TERPINEOL FROM A-PINENE AND WATER CAPACITY 36.000 TONS/YEAR (Design of Reactor (RE-201))

By

RISKY WULANDARI

The company of Alpa-Terpineol will be established in Pemalang, Central Java. Production capacity is planned at 36.000 tons/year with operation 24 hour/day, 330 days/year. Requirement of raw material to produce 36.000 ton/tahun is 7.098,677 kg/hour alpa-pinene, 2.369,542 kg/hour water and 677,710 kg/hour choloacetic acid catalyst. The company form is a Limited Liability Company (PT) with a total of 179 employees.

An economic analysis of preliminary plant design of Alpa-terpineol are:

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Based on the above considerations, the establishment of the Amyl Acetate factory should be studied further, because it is a profitable factory and has a good prospect.

Kata Kunci: Alpa-Pinene, Water, Chloroacetic Acid, Alpa-Terpineol, Economic